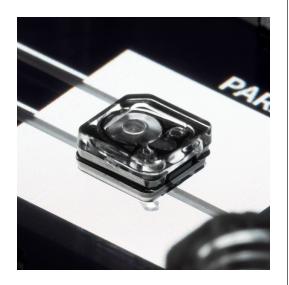
Device assembly method



MV-1

EMBEDDED MICROVALVE

The MV-1 is an embedded on/off valve used to automate microfluidic functions such as priming, mixing, and timing of fluidic events. The valve is actuated using externally supplied air pressure via a channel on the microfluidic chip. Performance benefits of the MV-1 include optical clarity, solvent resistance, fast switching times, reliable sealing, and the ability to traffic small particles without fouling. Multiple valves can be attached to a single microfluidic chip for either simultaneous or independent control.

MV-1
4.40 × 4.40 × 2.23 mm
PMMA, PC, or COP
COC elastomer
Normally open
1.5 μL
~ .5 µL
Externally applied air pressure
1750 mbar for liquid pressures up to 700 mbar 3500 mbar for liquid pressures between 700-2000 mbar
Aqueous solutions, polar organic solvents, acids and bases, fluorinated oils and surfactants

Laser welded

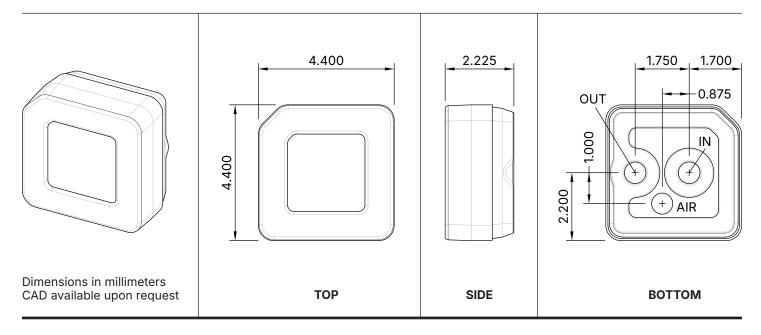
^{*} Reported internal volume includes all wetted features including the fluidic inlet and outlet



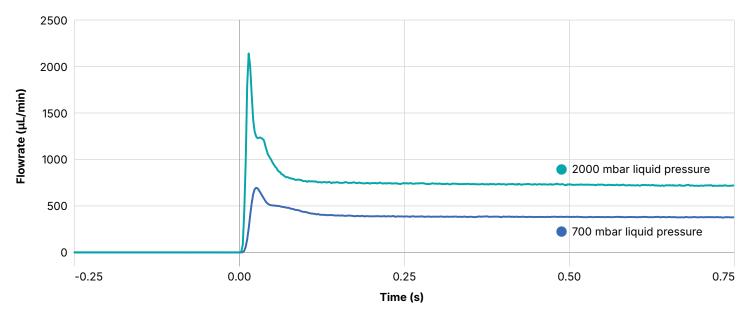
Performance specifications

Response time **	< 50 ms
Maximum compatible particle size	40 μm
Maximum operating temperature	45 °C
Expected lifetime	> 1 × 10 ⁶ cycles

Product dimensions



Opening response with 3500 mbar air pressure







Closing response with 3500 mbar air pressure

